

[Impact Crusher. HPI]

**HAZEMAG**

**Experience.  
Innovation.  
Results.**

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**Crushing | Screening | Feeding**

# Primary Impact Crusher

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**Crushing of medium-hard rock and building rubble recycling**

- Very high crushing degree of large rocks at high throughput rates
- Choice of hydraulically-actuated impact aprons or HAZtronic electronic control system



# Application

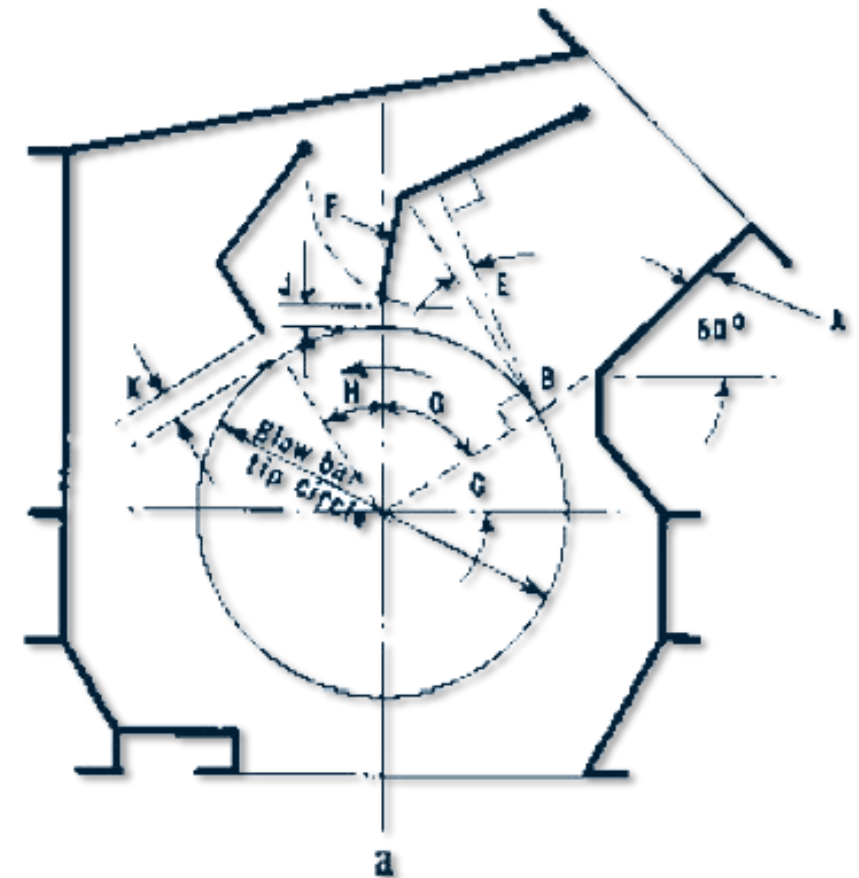
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- Cement & aggregate industry
- In the aggregate and recycling industry, the HAZEMAG Impact Crusher is used in the pre-crushing role without a grinding path
- In the cement industry the HPI is also used with grinding path, for the production of raw material with an ideal grain size distribution for further grinding in vertical roller mills
- Feed material up to 3m<sup>3</sup>



# Operation Method

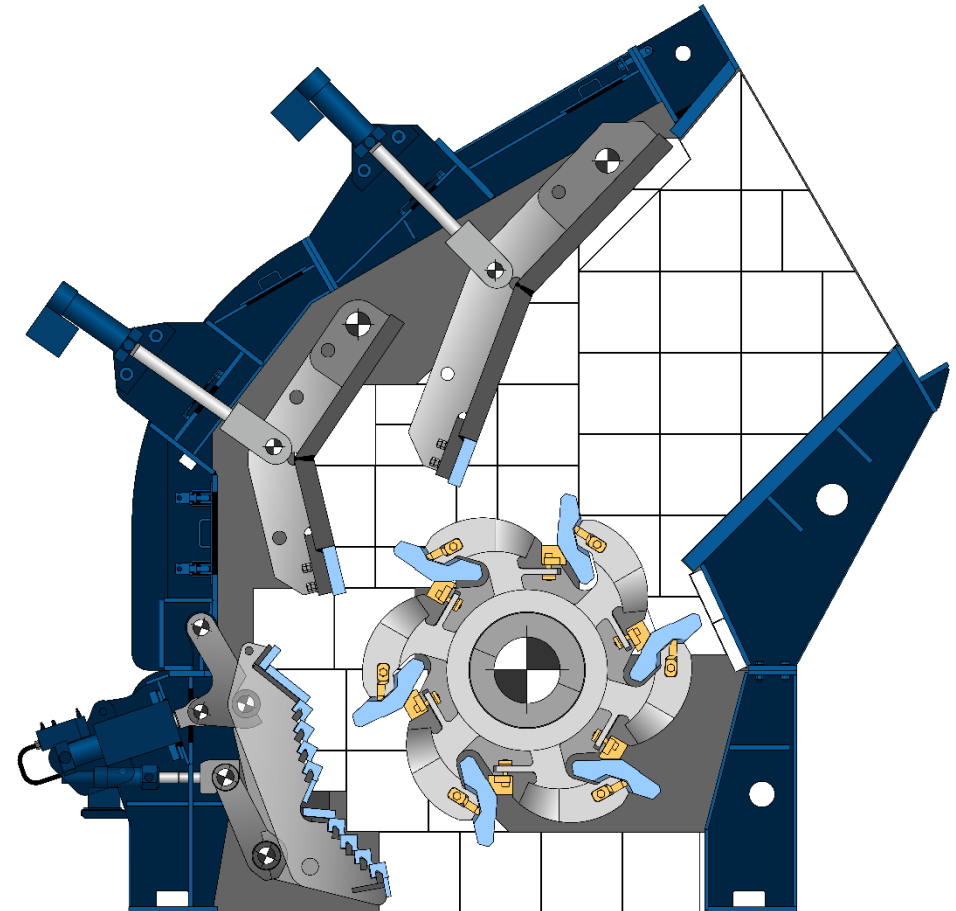
- The “Andreas System” was designed with two gravity hung impact aprons. Today hydraulic or spring supported aprons are commonly used
- This design created two impact chambers assuring high ratios of reduction
- Reduction of the feed materials was achieved by true impact



# Equipment

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- Two impact aprons
- Optional grinding path (Grinding path restricts the amount of oversize)
- Gap setting of impact aprons and grinding path can be varied by means of spindles or via hydraulic cylinder



# GSK-Rotor

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- Patented HAZEMAG rotor design
- Cast and welded steel construction
- With individual cast rotor discs welded to the rotor body to accommodate the proprietary blow bars as primary crushing implements
- Blow bars are locked in position in the holders by means of wedges
- Wedges can be easily removed for blow bar changing

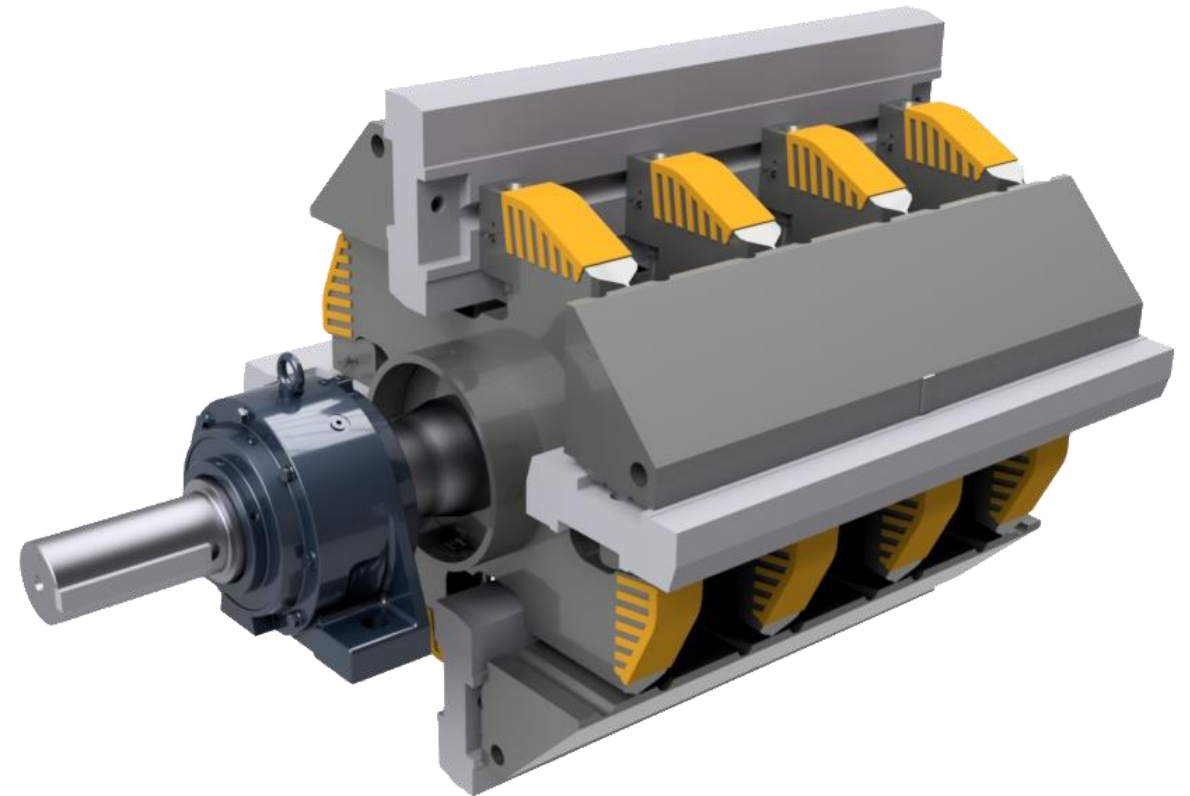




# QB-Rotor

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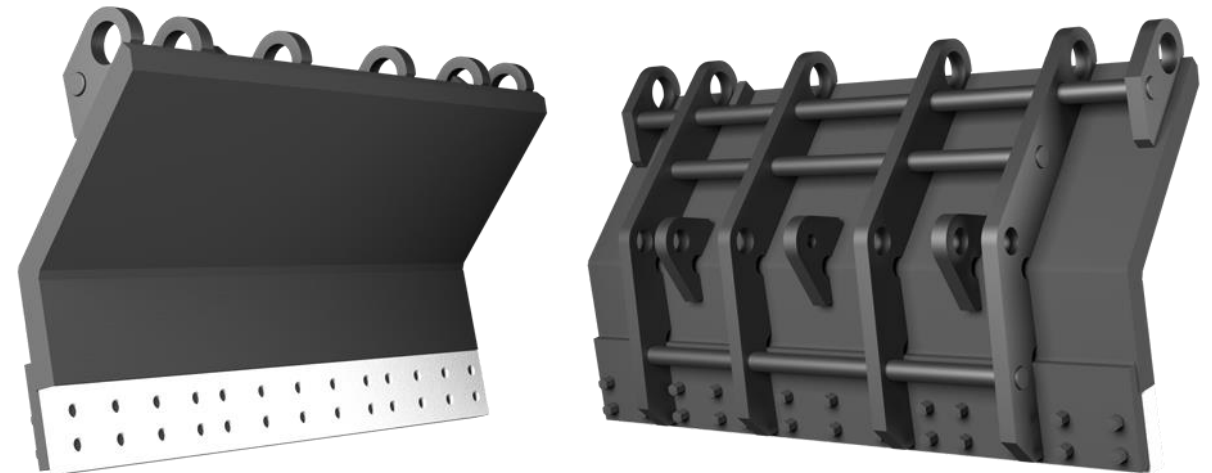
- Rotor discs are welded together with rugged holding beams to provide the backbone for the blow bars
- Blow bars are secured to holding beams by means of wedges
- Wedges can be removed easily for blow bar changing



# Retracting Mechanism

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- Ensures protection of rotor body and blow bars
- Mechanical system
  - Impact apron is held in position by means of a thrust device with pressure springs
  - Spindle adjustment by auxiliary hydraulics

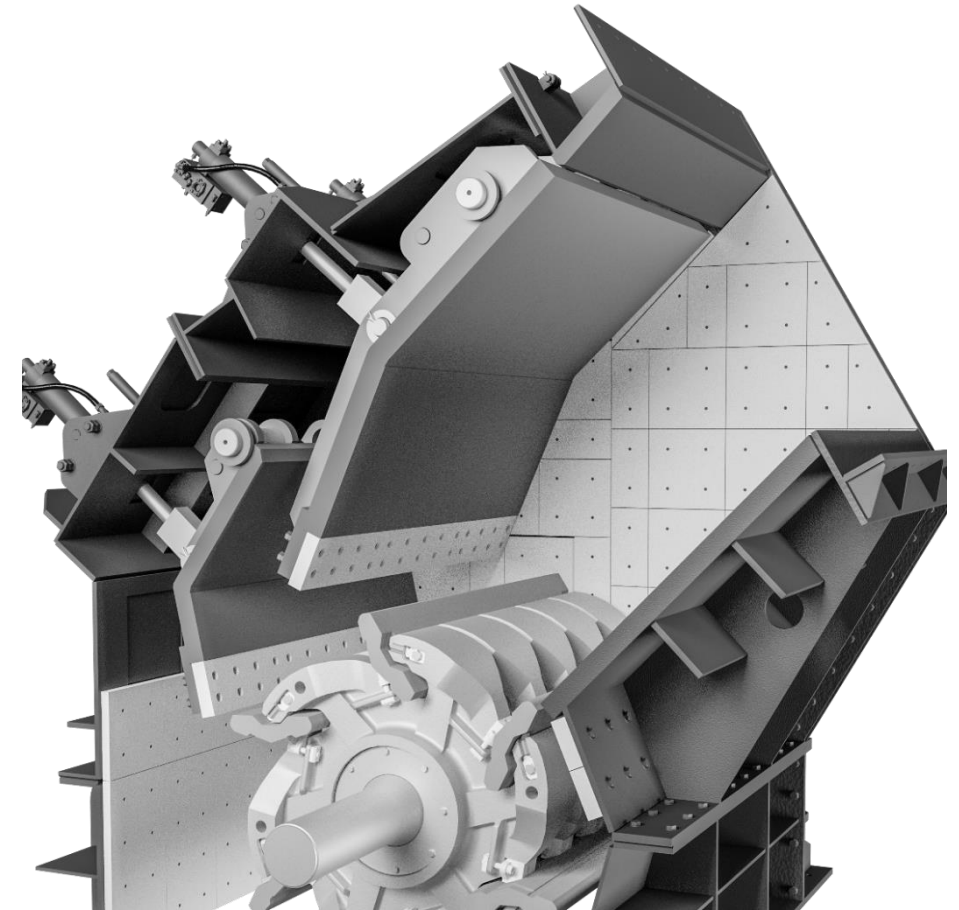




# Retracting Mechanism

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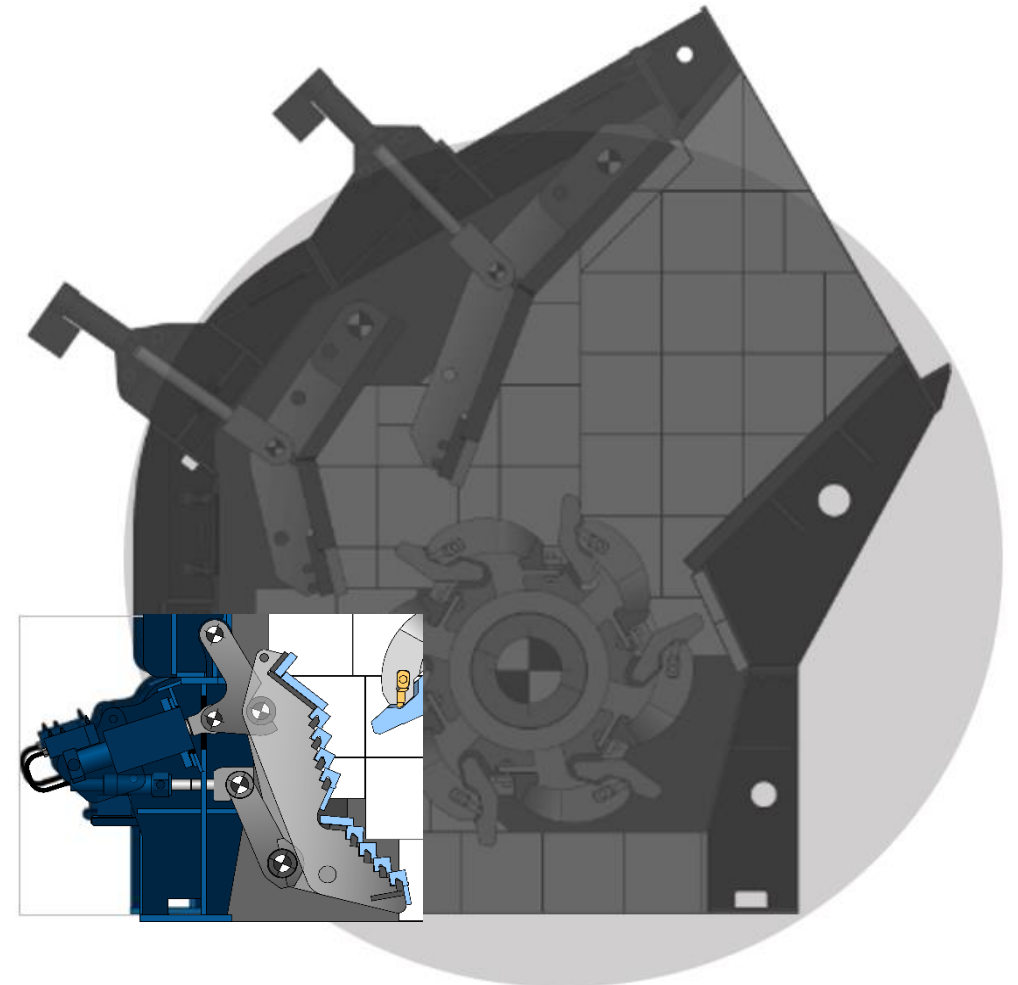
- Hydraulic system
  - Impact aprons are retained by hydraulic cylinder
  - Adjustment and securing (at the touch of a button)
  - Retracts in a controlled manner, in case of overstepping the pre-set limited value in crushing chamber
  - At normal load value the impact apron automatically resumes it's pre-set position (operation without interruptions)
  - HAZtronic electronic control system for production selection of computer stored recipes according to requirements (optional)



# Grinding Path

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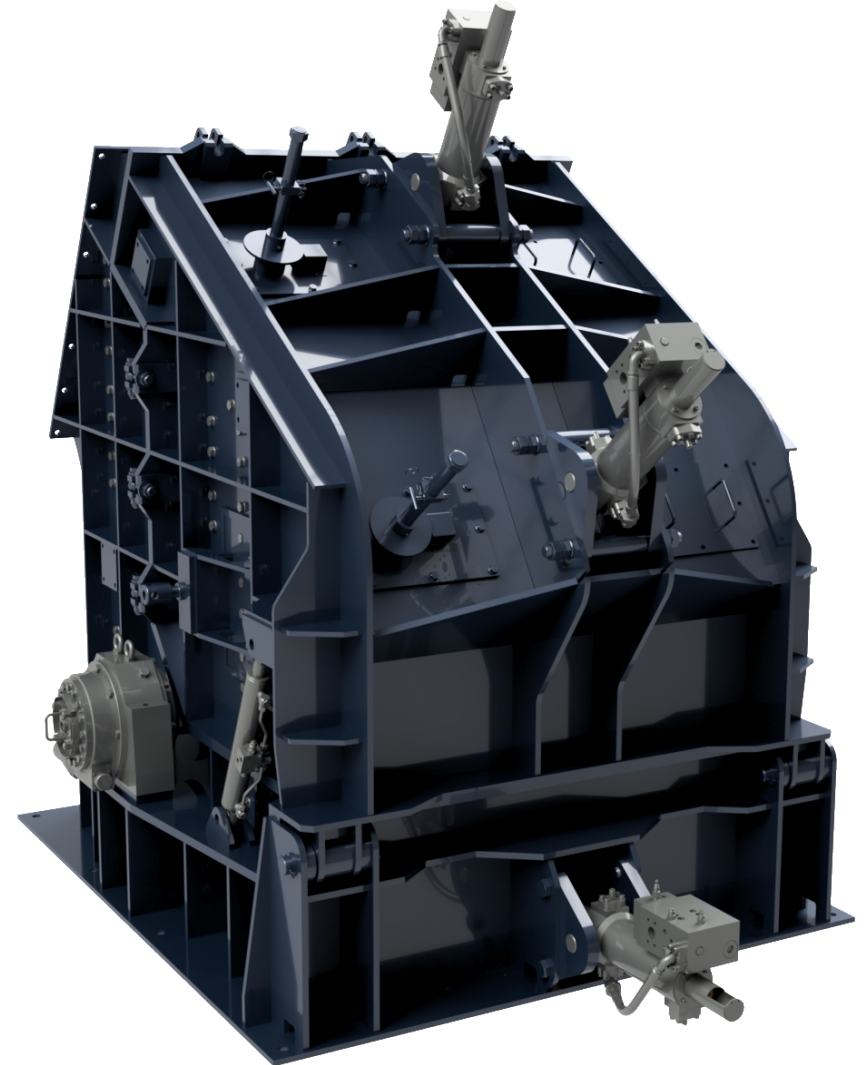
- HPI and HPI-H may optionally fitted with a grinding path, ensuring an oversize limitation
- Adjustment of the grinding path is effected hydraulically
- Retractable Grinding Path
  - The HPI series can optionally be fitted with a retractable grinding path, which allows the retraction in case of an overload condition



# Hydraulic Features

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- If material jamming in the crushing chamber, impact aprons can be raised hydraulically
  - Material can pass through the gap
- Gap reverts automatically to its original setting
- Impactor does not have to be cleared
  - Avoiding costly stoppages and safety issues





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